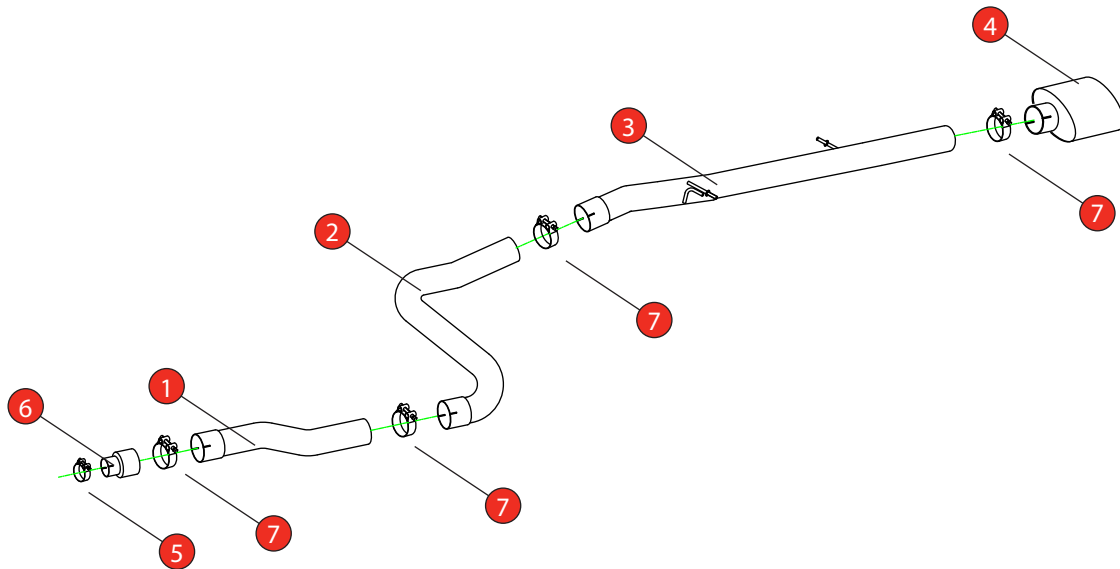


Car	Ford Puma ST-Line X	Part No.	SFDS109
Year	2019-2024	Fit Kits	419FK
Notes	Where not supplied use original fittings. The original exhaust requires cutting. NOTE: The EML light will come on when fitting the GPF-Back system.		
		Features	Pipe Diameter:- 63mm

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	1328FD	Centre Section	1
2	1329FD	Link Pipe	1
3	1331FD	Predator Rear Silencer Delete	1
4	Z043.10177	Polished EVO R Trim	1
Fit Kit			
5	Z016.10003	47-51mm Clamp	1
6	AD136	Adaptor	1
7	Z016.10070	65mm H/D Clamp	4

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AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	Ford Puma ST-Line X	Part No.	SFDS109
Year	2019-2024	Fit Kits	419FK
Notes	Where not supplied use original fittings. The original exhaust requires cutting.	Features	Pipe Diameter:- 63mm

Estimated Fitting Time: 60 Minutes



To remove the original exhaust the system requires cutting in two places.

A) To remove the rear silencer you need to cut 100mm back from the centre of the bend going over the rear axle. (In the centre of the straight length of pipe).

B) To remove the rest of the original GPF-back system cut 130mm from the centre mounting bracket. De-bur this edge as the Scorpion adaptor will fit over it.
 NOTE: If fitting with the Scorpion GPF Delete, you do not need to make this cut.

